



QR of Manual

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filefold/MN67621_ENG.pdf](http://www.adfweb.com/download/filefold/MN67621_ENG.pdf)



QR of Box-Sheet

[www.adfweb.com/download/
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QR of Software

[www.adfweb.com/download/
filefold/SW67621.zip](http://www.adfweb.com/download/filefold/SW67621.zip)

HD67621-422-A1

BOX SHEET

S7comm / Serial - Converter

Box Sheet for Order code: HD67621-422-A1
Document code: HD67621-422-A1
V1.000



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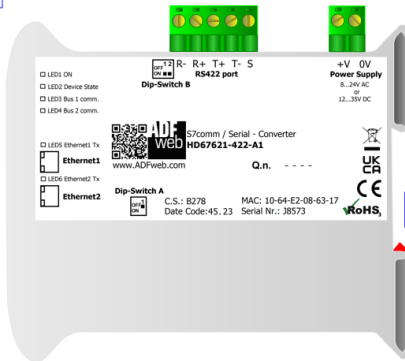
CONNECTION SCHEME

Order code: HD67621-422-A1

Dip-Switch A:

-Dip1 – Functioning Mode

 = Normal  = Boot



Led1:
Green
ON

Led2:
Green
Device state

Led3:
Green
Serial comm.

Led4:
Green
S7comm comm.

Led5:
Green
Ethernet1 Tx

Connector3:
Ethernet1 port
(RJ45 Plug)

Led6:
Green
Ethernet2 Tx

Connector4:
Ethernet2 port
(RJ45 Plug)

Connector1:
Power Supply port
0V = Ground
+V = Positive wire

V AC: min 8V ; max 24V
V DC: min 12V ; max 35V

Rail DIN
Clamp

Connector2:
RS422 (Isolated port)

S = Shield* (to Isolated Ground)
T- = Inverting transmitter
T+ = Noninverting transmitter
R+ = Noninverting receiver
R- = Inverting receiver

Dip-Switch B:

-Dip1 – RS485 Termination Resistor

 = Open  20 Ohm

-Dip2 – Not used



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