

## EXTERNAL LINKS

HD67973-B2-IA



QR of Manual

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QR of Box-Sheet

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QR of Software

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[www.adfweb.com/download/  
filefold/SW67973.zip](http://www.adfweb.com/download/filefold/SW67973.zip)

**HD67973-B2-IA**

# BOX SHEET

**IO-Link Slave / EtherNet/IP Master  
Converter**

Box Sheet for Order code: HD67973-B2-IA  
Document code: BS67973-B2-IA  
V1.000



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# CONNECTION SCHEME

Order code: HD67973-B2-IA

## Connector1:

Power Supply port

- 1 = Supply for converter US, +24 V
- 2 = Not connected
- 3 = Ground reference US, 0 V
- 4 = C/Q, IO-Link channel
- 5 = Not connected



## Led3:

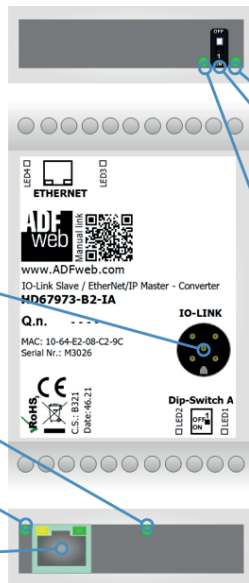
Green  
Ethernet/IP comm.

## Led4:

Error state

## Connector3:

Ethernet Port  
(RJ45 Plug)



## Led1:

Green  
Device state

## Dip-Switch A:

-Dip1 – Functioning Mode



= Normal



= Boot

## Led2:

Green  
IO-Link comm.

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