



QR of Manual

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QR of Box-Sheet

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filefold/BS67B28-2-B2\\_ENG.pdf](http://www.adfweb.com/download/filefold/BS67B28-2-B2_ENG.pdf)



QR of Software

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[www.adfweb.com/download/  
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**HD67B28-2-B2**

# BOX SHEET

**OPC UA Server / Modbus Slave  
Converter**

Box Sheet for Order code: HD67B28-2-B2  
Document code: BS67B28-2-B2  
V1.001

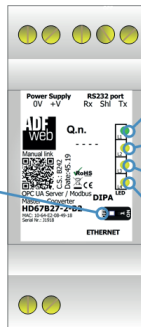
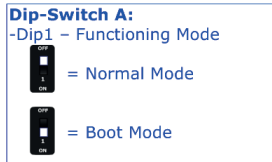


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# CONNECTION SCHEME

Order code: HD67B28-2-B2

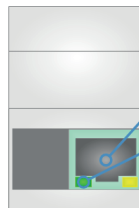


**Led1:**  
Green  
Device state

**Led2:**  
Yellow  
OPC UA comm.

**Led3:**  
Yellow  
Modbus comm.

**Led4:**  
Yellow  
Error state



**Connector3:**  
Ethernet Port  
(RJ45 Plug)

**Led5:**  
Green  
Link Ethernet



**Connector4:**  
RS232 port  
Tx = Device Tx  
Rx = Device Rx  
Shl = Shield (to Isolated Ground)

**Connector1:**  
Power Supply  
0V = Ground  
+V = Positive wire  
V AC: min 8V ; max 24V  
V DC: min 12V ; max 35V